

Work Order ID 131162

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March-27-15 8:24:17 AM

Item ID: D206-559-031 Accept ***N9000040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bearpaw Wearplate
 Start Date: 3/27/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/27/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D206-559	REV L								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and type labels per PPP D206-559-031 CHG 002								
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-559-031 and DSI9430 Location: <u>61</u> PPP Rev: _____								

MLG 1503-30

DAS
27
9-30

MAR 30 2015

DAS
06
9-30

DAS
27
9-30

MAR 27 2015

DAS
06
9-30

MAR 30 2015

628

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Item ID: D206-559-031

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Bearpaw Wearplate

Stop ***NS2***

Start Date: 3/27/15 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/27/15 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MLJ 15-03-31

15-3-30

Picklist Print

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Parent Item: D206-559-031

D206-559-031

Parent Item Name: Bearpaw Wearplate

Start Date: 3/27/15

Required Date: 3/27/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM
10.10.04 per DSI9527 EC verified by:DD

IPP Rev B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-17A		Purchased	No				Each	269.0000		8			DAS 46
AN4-17A									**			DAS 27 9-89	
Bolt												9-80	

Location Loc Qty Loc Code

ST325A 100

M131800 100

ST343 169

M129909 6

M131139 4

M131377 159

AN4-20A		Purchased	No				Each	169.0000		8			DAS 46
AN4-20A									**			DAS 27 9-89	
Bolt												9-80	

Location Loc Qty Loc Code

GA 51

116419 51

ST325A 50

m131803 50

ST343 68

131677 68

D3860-041		Manufactured	No				Each	2.0000		2			DAS 46
D3860-041									**			DAS 27 9-89	
Wearplate												9-80	

Location Loc Qty Loc Code

ST602 2

95072 2

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Picklist Print

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Work Order ID: 131162

Parent Item: D206-559-031

Parent Item Name: Bearpaw Wearplate

131162

D206-559-031

Start Date: 3/27/15

Required Date: 3/27/15

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

Each

2,642.000

MS21042L4

Locknut

**

DAS
27
9-89

DAS
46
9-89

MAR 27 2015

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

634

m127813

634

ST260a

1056

m130799

56

m131803

1000

ST305

910

426

426

m128300

8

m128798

10

m130922

97

m131340

357

m131618

12

NAS1149D0463J

Purchased

No

Each

2,239.000

NAS1149D0463J

WASHER

**

DAS
27
9-89

DAS
46
9-89

MAR 27 2015

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

136

M129390

136

ST269

1706

M130799

507

M131624

1199

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Shop Packet Print

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Ref DAB
03
3-89

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D206-559
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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

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Date: 11.04.08